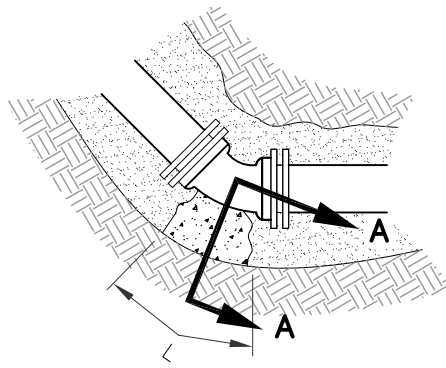
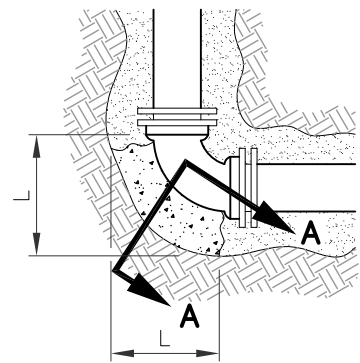


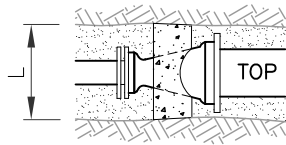
TEE



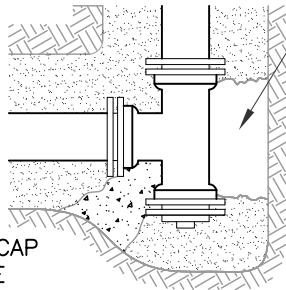
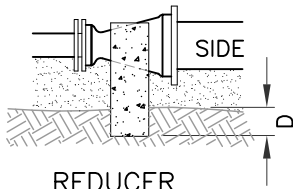
BEND <90°



HORIZONTAL BEND

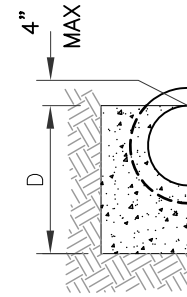


REDUCER

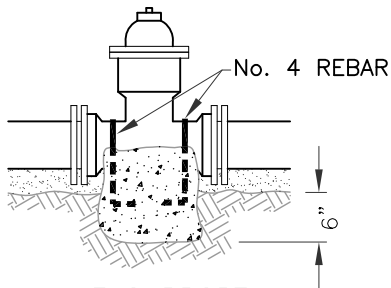


USE END CAP
TABLE SIZE
FOR RUN

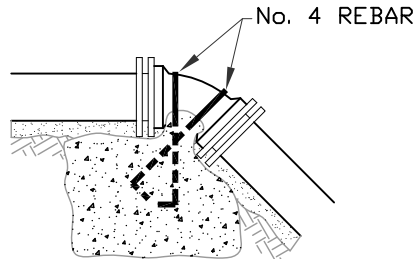
TEE W/ ONE PLUG END



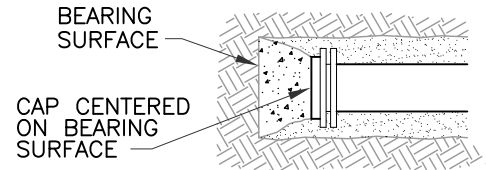
SECTION A-A



VALVE SUPPORT



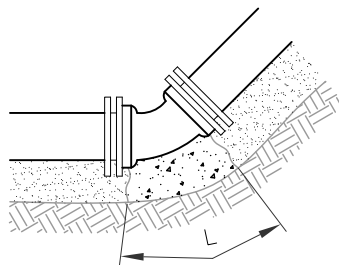
VERTICAL OVER BEND



CAP

NOTES

1. CONCRETE SHALL NOT LAP ONTO BOLTS.
2. EMBED REINFORCING 12" MIN. INTO CONCRETE HOOK ENDS.



VERTICAL UNDER BEND

	UNDISTURBED GROUND
	CONCRETE THRUST BLOCK
	SUITABLE BEDDING MATERIAL

END CAP BLOCKING						
SIZE	2"	4"	6"	8"	12"	16"
BLOCKING AREA	6"x6"	9"x9"	13"x13"	17"x17"	24"x24"	33"x33"

BLOCKING FOR TEES															
R U N	BRANCH														
	4"			6"			8"			12"			16"		
	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.
4"	11	8	0.8												
6"	11	8	0.8	18	12	1.9									
8"	10	9	0.7	18	12	1.9	23	16	3.5						
12"	8	12	0.8	18	12	1.9	23	16	3.5	38	22	8.7			
16"	6	16	0.8	14	16	2.0	20	18	3.5	38	23	8.7	49	30	13.6

SIZE OF CONCRETE BLOCKING FOR VERTICAL OVERBEND		
PIPE SIZE	SIZE OF BLOCK	VOLUME Cu. Yd.
4"	1.5'x1.5'x1.5'	0.13
6"	2.5'x2.5'x2.5'	0.5
8"	3'x3'x3'	1
12"	3.5'x3.5'x3.5'	1.5
16"	4.5'x4.5'x4.5'	3.5

	BLOCKING FOR REDUCERS									
	4"		6"		8"		12"		16"	
	D"	L"	D"	L"	D"	L"	D"	L"	D"	L"
2"	12	6	12	12						
4"			12	12						
6"					12	12				
8"							24	18		
12"									24	24

BLOCKING FOR HORIZONTAL BENDS AND VERTICAL UNDERBENDS												
PIPE SIZE	DEGREE OF BEND											
	11.25°			22.5°			45°			90°		
	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.	L"	D"	Vc.f.
4"	5	4	0.2	9	5	0.4	14	5	0.6	14	5	0.6
6"	8	6	0.5	12	7	0.7	20	8	1.4	18	9	1.7
8"	9	8	0.7	16	9	1.4	24	12	2.7	25	11	4
12"	14	12	1.8	24	14	3.6	36	18	6.8	32	18	10.7
16"	18	16	3.4	32	18	6.7	36	32	13.4	41	26	25.6

VALVE SUPPORTS		
VALVE SIZE	WIDTH	Vc.f.
4"	16"	0.3
6"	17"	0.4
8"	20"	0.4
12"	24"	0.5
16"	30"	0.5



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CONCRETE THRUST BLOCKING

REVISED
01 DEC 04

SCALE
NTS

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